# **ADVANCE 20**

#### **Dualcure Type Direct Emulsion**

# Features/Application

- Fast exposure dualcure type emulsion and productivity improvement.
- Excellent resistance to solvent and durability.
- Easy to reclaim, extended re-use of screen.
- Superior resolution, and sharp image definition for finest image reproduction.
- Suitable for fine line graphic image, PCB patterns, nameplate and ceramic tiles.
- Suitable for solvent based inks and UV inks.

### Specifications

- Viscosity…15000mPa·s(25°C)
- Solids Contents…38.0%



#### Solvent Resistant Rating

Solvents	Rating	Solvents	Rating
Water	×	Methyl Cellosolve	Ø
Toluene	Ø	Isophoron	Ø
Acetone	Ø	Ethylene Glycol Dimethyl Ether	Ø
Ethyl Acetate	Ø	Isopropyl Alcohol	Ø
Butylcellosolve	Ø	Methyl Ethyl Ketone	Ø
N-Methyl Pyrrolidone(NMP)	×	Butyl Carbitol Acetate	0
Xylene	Ø	Dimethylformamide	×
Cyclohexanone	Ø	Terpineol	Ø

 $\bigcirc \cdot \mathsf{O}$  : Good  $\triangle$  : Fair  $\times$  : Not recommended



#### Instructions

- Wash the screen mesh and remove grease and foreign contaminants with MSP cleanser.
- Dissolve provided diazo with water, 10% equivalent to emulsion volume. Pour into emulsion and mix it well.
- Prior to use, let mixed emulsions stand for a day. Or for immediate use, filter emulsions with 100 mesh/cm

or higher mesh to prevent fisheyes or air bubbles.

- · Coat slowly as possible as you can to prevent air bubbles.
- Dry coated screen at the temperature of 40°C completely before exposure.

#### 【Remarks】

- To keep the mixed emulsion in a cool and UV light safe area and use it in 1 week.
- It is recommended to filter the mixed emulsion with screen mesh before pouring back into scoop coater to remove any dust, foreign contaminants and air bubbles.

#### **Exposure Data**

Screen	FOM	3kW Metal Halide lamp 80cm	
Mesh per cm/Diameter/Color	Low	UV42 intensity: 12mW/cm <sup>2</sup>	
Polyester 59/48φ /W	2∼3µ m	40~55 sec	
	15µ m	90~120sec	
Polyester 100/40φ /Y	2∼3µ m	55~70 sec	
	15µ m	120 ~150 sec	
Polyester 120/34φ /Υ	10µ m	60~90 sec	
SUS 250–30φ	20µ m	210~240 sec	
SUS 400-23φ	10µ m	90~120 sec	

## SEM

