

# ONEPOT XLDLE-2

SBQ Direct Emulsion

Highly sensitive emulsion for DLE/LED



# MURAKAMI CO.,LTD.

## Features/Application

- Highly sensitive emulsion designed for DLE(Digital Light Engraver) system
- Suitable for graphic image, PCB patterns, nameplate and Glass.
- Fast exposure emulsion and productivity improvement.
- High chemical resistance and high printing durability.
- Suitable for solvent based inks and UV inks.
- Able to use as it is, but adding diazo will improve resolution and impression.

## Specifications

- Viscosity...4,000mPa·s (25°C)
- Solid Contents...34%
- Packaging Standard...1kg, 5kg
- \*Contact Murakami for custom packaging.
- Dissolve provided diazo with water, 20cc equivalent to emulsion volume 1kg.  
  Pour into emulsion and mix it well.

## Exposure Data

Screen Mesh per cm/Diameter/Color	E.O.M. ( $\mu\text{m}$ )	Metal Halide Lamp* LED 405nm**
Polyester 120/34 $\Phi$ /Y	5	160~200 mJ/cm <sup>2</sup> 80~100 mJ/cm <sup>2</sup>
Polyester 100/40 $\Phi$ /Y	15	200~240 mJ/cm <sup>2</sup> 100~120mJ/cm <sup>2</sup>

The above is for guideline purposes only. Please use a grayscale exposure calculator to identify optimal exposure time. If you add diazo 1g/kg, please expose 1.2 times as a guide.

\*UV42 Intensity meter    \*\*AITEC SYSTEM UVM-100

## Instructions

- Use Murakami MSP cleanser to remove excess grease on mesh.
- Dissolve provided diazo with 2% water of emulsion volume.  
  Please do not use warm water.
- Prior to use, let mixed emulsions settle for one day.  
  Or for immediate use, filter it with 100/cm or higher.
- Coat slowly to minimize air contamination.
- Dry out the coated screen by fanned warm air at 40°C. (104°F)

### 【Remarks】

- Please filterate emulsion by mesh fabric for interval use.
- Please handle emulsion gently because of high sensitive emulsion.
- Keep the mixed emulsion in a cool and UV light safe area and use it within 1 week.
- Wearing protective equipment is required. Please confirm SDS for more details.
- To avoid the deterioration of screen,  
  please be caution for the use of ink and detergent containing the solvents mentioned below.
  - \* N-Methyl Pyrrolidone(NMP)
  - \* N,N-dimethylformamide
  - \* Methanol
  - \* Ethanol
  - \* Ethylene Glycol
  - \* Propylene Glycol
  - \* water

## Microscope

