# **REX-8**

## SBQ type Rotary Screen Emulsion (Bichromate-Free)

# Application

- Photo emulsion for textile printing with rotary screen.
  Features
- One pot presensitized emulsion, ready-to-use. No diazo required.
- REX-8 is bichromate free, which is safe and good for environment, and also stable for long storage compared with normal bichromate emulsion.
- Ultra-high sensitive emulsion designed for DLE(Digital Light Engraver) system.
- Good resolution, and excellent in the image reproducibility.
- Good chemical resistance.
- Easy developping to save your working time.

# **Specification**

- Viscosity...apx5,000mPa s( 25°C) Color...Green

## Resistance

Test Solvent	Evaluation	Test Solvent	Evaluation
Water	Excellent	Ethylene Glycol Methyl Ether	Good
Xylene	Good	Cyclohexane	Good
Acetone	Good	5%Sodium Hydroxide	Good
Ethyl Acetate	Good	5%Sulfuric acid	Good
Ethylene Glycol	Good	10%chromic acid	Good

# MURAKAMI CO., LTD.

 5-3-10 Yokokawa, Sumida-ku, Tokyo Japan URL https://www.murakami.co.jp/english/

## Usage

#### <Preparation>

FOR Double Squeegee

Control viscosity of REX-8 by adding water to emulsion (around 0-100g / 1,000g Emulsion)

FOR Single Squeegee

- Control viscosity of REX-8 by adding water to emulsion (around 200-500g / 1,000g Emulsion)
- After adding water to REX-8, store it at cool and dark places one day or filter it with screen mesh etc.to remove bubbles prior usage.

#### <Making stencil>

- Coat REX-8 on a screen slowly not to contain bubbles into screen opening.
- After coating on a rotary screen, dry screen completely with warm air around 40°C(20-40 min.)
- After drying, expose the coated screen.(Guide line: DLE system 200~300rpm)%
  (%Figures above are only a guideline, please find out your best exposure time by step test.)
- After exposure, soak the screen mask into water for 1 to 2 minutes, and develop image by the developing unit.
- Once image is developed roughly, develop image detail parts and inside of the screen with low pressure water.
- · After the screen is completely dried, repair some pinholes if you found.

#### <Heat hardening>

- After dyring, harden emulsion on the screen with drying chamber at 180°C for 60-90 min.
- \* Heating at low temperature leads to insufficient hardening of emulsion.
- After taken out from a drying chamber, the coated screen should be cooled down at room temperature.

#### [Caution]

- REX-8 needs to be stored in a cool and UV safe place.
- After use, it's recommended to filter remaining emulsion to prevent foreign particles prior to pour it back to a bottle