# **ONEPOT DLE-10**

Highly sensitive SBQ thick stencil Emulsion for DLE/LED

## **Features/Application**

- Able to use as it is, but adding diazo will improve resolution and impression.
- Fast Exposure time, faster screen turnaround for volume production
- High solid contents and viscosity for easy coating and build up emulsion thickness
- Excellent resolution and definition
- Suitable for solvent based inks and UV inks.
- Easy to reclaim

## **Specifications**

- Viscosity: Approx. 8,000mPa·s(25°C)
- Solid Contents: Approx. 43%
- Packaging Standards:1kg, 5kgs, 200kgs %Contact us for custom packaging.

### **Exposure Data**

Screen mesh, Color	EOM (µm)	Metal Halide Lamp* LED 405nm**
Polyester 31mesh/cm-100	20µm Print side 2/Squeegee side 2	200 ~ 280 mJ 100 ~ 140 mJ
Polyester 31mesh/cm-100	80µm Print side 4/Squeegee side 8	360 ~ 480 mJ 180 ~ 240 mJ
Polyester 59mesh/cm-48p White	10µm Print side 1/Squeegee side 1	80 ~ 120 mJ 40 ~ 80 mJ
Polyester 59mesh/cm-48p White	16µm Print side 1/Squeegee side 2	100 ~ 140 mJ 50 ~ 70 mJ
Polyester 100mesh/cm-40	8µm Print side 2/Squeegee side 2	100 ~ 140 mJ 50 ~ 70 mJ

The above is for guideline purposes only. Please use a grayscale exposure calculator to identify optimal exposure time. If you add diazo 1g/kg, please expose 1.2 times as a guide.

\*UV42 Intensity meter \*\*AITEC SYSTEM UVM-100



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## Instructions

- Use Murakami MSP cleanser to remove excess grease on mesh.
- Dissolve provided diazo with 2% water of emulsion volume.
  Please do not use warm water.
- Prior to use, let mixed emulsions settle for one day.
- Or for immediate use, filter it with 100/cm or higher.
- · Coat slowly to minimize air contamination.
- $\cdot\,$  Dry out the coated screen by faned warm air at 40°C. (104°F) [Remarks]
- · Please filterate emulsion by mesh fabric for interval use.
- · Please handle emulsion gently because of high sensitive emulsion.
- · Keep the mixed emulsion in a cool and UV light safe area and use it within 1 week.
- · Wearing protective equipment is required. Please confirm SDS for more details.
- · To avoid the deterioration of screen,

please be caution for the use of ink and detergent containing the solvents mentioned below.

- \* N-Methyl Pyrrolidone(NMP)
- \* N,N-dimethylformamide
- \* Methanol

- \* Ethanol
- \* Ethylene Glycol
- \* Propylene Glycol

#### **Pictures**

